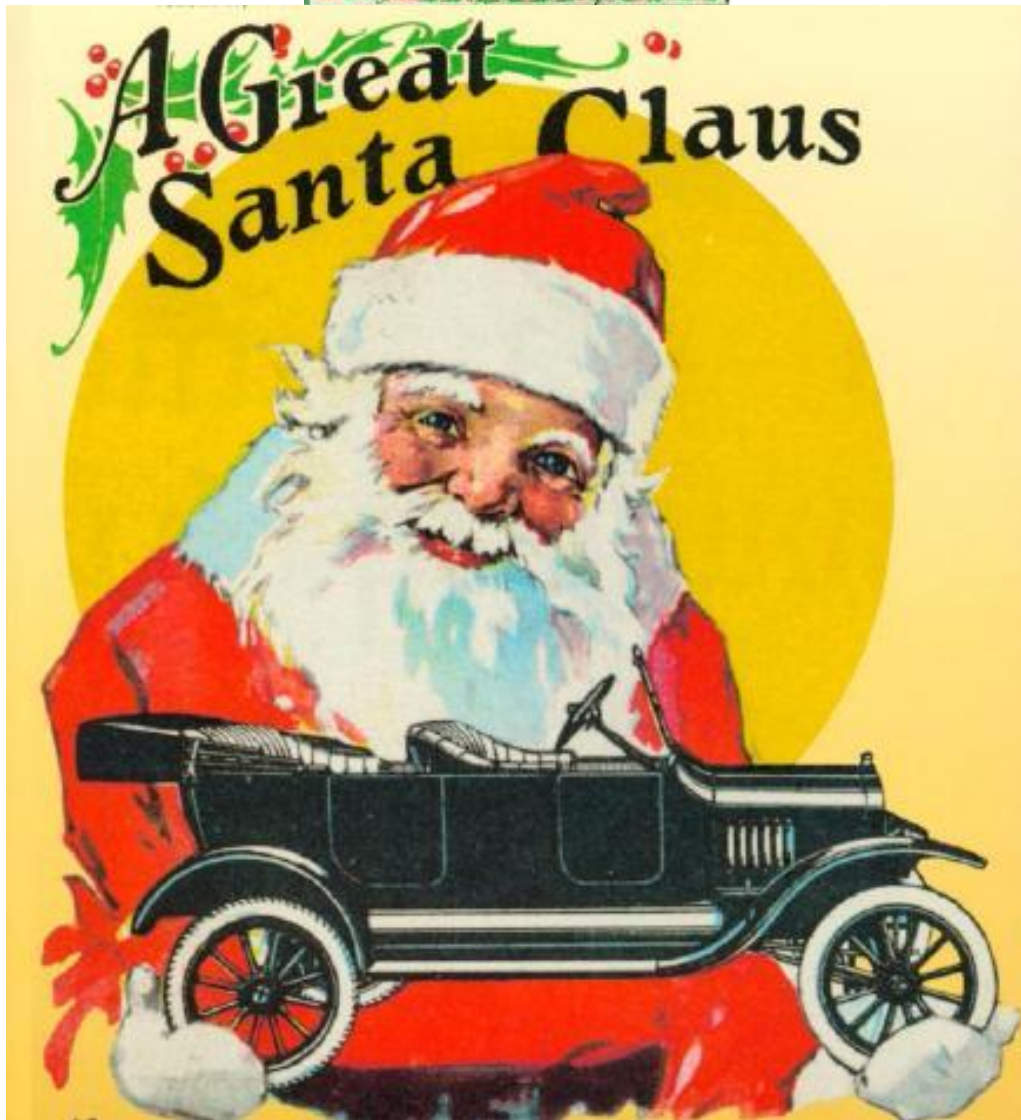


# The Buzz



*The official publication of The Dairyland Tin Lizzies*

Winter  
Volume 9 Number 3



## The President's Message

Most of our members have put their Model T's away for the winter – except probably Gregg Zangl. If you have a nice warm shop, now is the time to get your Model T prepared for a busy touring season in 2011.

The first Model T University session will be held on Saturday, January 8<sup>th</sup> at Vrana's Body Shop in West Bend. Keith Gumbinger is setting up a program of demonstrations for repairing and maintaining your Model T.

The Dairyland Tin Lizzies' Annual Christmas Party will be on Sunday, January 16<sup>th</sup>. It will be held in Kewaskum this year, where Diane Scheid and her helpers will be preparing a tasty turkey dinner with all of the trimmings. Bring a dessert, salad, or appetizer to share. Be sure to RSVP to Diane by January 5<sup>th</sup>. At the fall meeting, it was decided that our club's treasury would cover all of the party expenses.

The second Tin Lizzies University session is going to be held on March 5<sup>th</sup> at Rich Edler's shop near Waldo. This will be an "Open House" at his shop starting about 10 AM and going until???? Kevin Brusio will be demonstrating how to rebuild a rear axle assembly, and Tod Wirth will be teaching us about the inner workings of the Model T Ford transmission. I hope Rod Prinsen will show us some more of his special tools and accessories. Rich is putting out his spread of good food as always. If you have a special dish or treat, bring it to share.

Our spring business meeting is scheduled for April 10<sup>th</sup> in Allenton. This is the annual meeting where the election of officers is held. Be sure to mark it on your calendar and plan to be there.

At the fall business meeting, it was decided to "take a break" from having our annual "Model T Day" at the Wisconsin Automotive Museum in Hartford.

The "Escape to Wisconsin Tour" is going to be held from August 1<sup>st</sup> to the 6<sup>th</sup>, sponsored by the Dairyland Tin Lizzies. Carol Gumbinger has most of the arrangements made for this regional tour that will bring "T" owners from all around the country.

There are more events on our schedule, and others will be added as they develop. This should be a busy but fun 2011.

Have a Merry Christmas and a prosperous New Year!

Jim Rodell, Sr.



## **DAIRYLAND TIN LIZZIES ANNUAL CHRISTMAS PARTY**

**SUNDAY, JANUARY 16, 2011  
MUNICIPAL ANNEX BUILDING  
1308 (FOND DU LAC AVE) HWY 45  
KEWASKUM, WI 53040**

**12:00 NOON – 5:00PM  
DINNER AT 1:00 PM**

**TURKEY, MASHED POTATOES, GRAVY  
VEGETABLES, CRANBERRIES  
BEVERAGES**

**PLEASE BRING A DISH TO PASS  
SALAD – DESSERT - APPETIZER**

**RSVP by 1-5-11 to DIANE SCHEID  
262-334-9601 or [dscheid01@charter.net/](mailto:dscheid01@charter.net)**

**HOPE EVERYONE CAN MAKE IT**

# The Dairyland Tin Lizzies Model T University

## January 8, 2011

**Place:** Vrana Body Shop, 1405 N. Main St., West Bend, WI

**Time:** 1 to 5 PM

### Topics and Presenters:

- Rebuilding Hogsheads by Kevin Bruso
- Re-lining Bands by Greg Zangl
- Repairing and Chasing Threads, especially on wooden wheel front hubs and tools for doing it by Keith Gumbinger

Afterwards, some of us go out to eat at a nice area restaurant that has great food at reasonable prices.

If we're lucky, Kevin might even tell us about the new cylinder head he's developing for Model T's!

## March 5, 2011

**Place:** Rich Edler and Rod Prinsen Model T & A Shop, W4502 Clear View Road (1 mile east of Hwy 57), Waldo, WI

**Time:** 10am to????

**Refreshments:** Rich and Rod will provide their well known food spread, again. If you go away hungry, it's your own fault!

### Topics:

- Kevin Bruso will show how to rebuild a Model T rear axle, using Dan Schultz's Coupe rear axle.
- Tod Wirth will show us how the Model T transmission works.
- Hopefully Rod and others will show us some of their special tools and accessories.

# Remembering Ray, Part IV

By Jim Rodell, Sr.

My friend Ray Schuster of West Bend owned a lot of different Model T's, but he also had a 1906 Model N Ford. In 1968, we found out about this car that was located just south of Beloit on the State Line Road and was owned by an old car collector named "Fatty" Folgate. (That's what he called himself.) It was mostly complete. However, the engine was apart, and the front axle, radiator, and hood were removed but they were included. "Fatty" claimed that it was originally the fire chief's car in Monroe, Wisconsin.

Well, Ray thought it looked like an interesting project so he bought it. We loaded it onto the trailer behind my 1967 pickup. There were boxes and baskets containing all of the loose parts.

On the way back to West Bend, we stopped to visit Stan Clapper in Clinton, Wisconsin. He always had some beautiful cars in his shop. (Stan later became the president of the MTFCA in 1974.) He sold me a Model T chassis that had been a dirt track racer in the 1920's near Black River Falls, WI. It had a complete set of Faultless under slung brackets installed on it and included a set of 1926-1927 wire wheels. Stan had painted the wheels 1961 Buick – Sun Valley Cream. I still have the complete under slung chassis, but the wire wheels went on my 1926 Touring in 1971 and have never been repainted.

Ray restored the Model N, and we used to drive it around his yard and driveway. The Model N is right hand drive, so it felt quite different to drive. It had 2 levers on the side and must have operated similar to the first 2500 2 lever 1909 Model T's. Due to its light weight, this little red Ford was quite peppy. The planetary transmission was open and visible if you removed the floorboards. Because it did not have the transmission in the crank case like the Model T, it had a pressure oiler with tubing to the bearings. The excess oil just dripped on the ground. In the "olden days," it helped keep the dust down on the dirt roads, but on Ray's paved driveway it was a little messy.

He traded this car to Dick Janish of Beaver Dam and received in return a 1932 Ford 5 window coupe with the 4 cylinder Model B engine. I wonder where this Model N is today.

## **Rhubarb Cheesecake**

2 cups flour      1 cup butter      ½ cup sugar

Mix like pie crust and put into 9x13 pan.

4 cups rhubarb cut up      1 teaspoon flour      ¾ cup sugar

Mix flour and sugar with rhubarb and pour into crust. Bake in 375 oven for 15 minutes

2 8oz. cream cheese      3 eggs      ¾ cup sugar

Beat cream cheese until fluffy. Mix in sugar and eggs. Pour over rhubarb and bake in 350 oven for 30 minutes or until set.

## Dairyland Tin Lizzies

### Minutes of November 14, 2010 Meeting

The fall meeting of the Dairyland Tin Lizzies was called to order at 2:09 p.m. by President Jim Rodell, Sr. on Sunday, November 14 upstairs at Emily's bar and restaurant in Cedar Creek (Slinger), Wisconsin.

Members present were:

John Brodtke	Duane & Nita Nicholson
Paul Brodtke	Rod Prinsen
Kevin Bruso	Jim Rodell, Sr.
Rich Edler	Jim & Colleen Rodell, Eric, Ethan
DeWayne Fritz & Diane Scheid	Dan & Phyllis Schultz
Shawn Gerrits	Ron & Sandra Stock
Keith & Carol Gumbinger	Bob Wirth
Jim Hess	Jim Wright
Pete & Shelly Humphrey	Joe Vrana
Jack & Barb Leonhardt	Gregg Zangl, Ford

Also present was Mike Koester, cousin of Rich Edler and new owner of a beautiful 1927 touring.

Secretary Jim Rodell, Jr. distributed copies of minutes of the April 11, 2010 meeting. Jim Hess moved to accept the minutes as printed. Keith Gumbinger seconded the motion. Motion carried.

Treasurer Pete Humphrey distributed copies of the Treasurer's Report. The ending balance of the treasury is \$1,350.16. Carol Gumbinger moved to accept the Treasurer's Report. Jim Hess seconded the motion. Motion carried.

Webmaster Carol Gumbinger reported on the club website.

Editor Dan Schultz reported on The Buzz, thanking Kendall Gerrits for the article she wrote about the July 4 tour, and announced his goal to publish The Buzz on a regular quarterly schedule.

#### Old Business:

Dan Schultz reported on "Destination Door County 2010" over Memorial Day weekend which was attended by 14 Model T's and visited Sunshine Peninsula Park and White Dunes Park.

Jack Leonhardt reported on "Wheels and Wings" held on June 20, Father's Day, at Sheboygan County Airport, where he and Barb hosted the club for refreshments at their hangar.

Keith and Carol Gumbinger reported on the July 4 weekend tour to Richland Center.

Kevin Bruso reported on the EAA Fly-in, where the Dairyland Tin Lizzies and the Greater Milwaukee Model T Ford Club provided rides to over 500 people within 4 hours with 18 Model T Fords on July 28.

Bob Wirth reported on the 50<sup>th</sup> Anniversary Extravaganza of the Greater Milwaukee Model T Ford Club held July 31-August 1 in Pewaukee. The event attracted about 40 Model T's, 70 participants for the banquet, and 120 people for the picnic.

Paul Brodtke reported on the Christel Ford 100 year celebration held July 31-August 1 in Valders.

Jim Rodell, Jr. reported on "Model T Day" held August 21 at Wisconsin Automotive Museum in Hartford. Approximately 40 Model T's attended. Jim thanked those who attended and helped run the event. Model T rides were given to about 150 people. The food stand, organized and run by Dan & Phyllis Schultz, gained \$153.12 for the club treasury. Mickey's Frozen Custard donated \$50.00 to the club in thanks to our club for inviting them to the event.

Jim Rodell, Sr reported on the "Raspberry Tour" he organized on September 12 which included visits to the Fire Museum, the Milwaukee Light Engineering Society train park, and the Jackson Historical Society museum.

Duane Nicholson reported on the benefit for his granddaughter, Clarabear, held October 17. The event included Model T rides provided by club members. Duane shared the sad news that Clarabear did not

survive her illness. Carol Gumbinger moved to donate \$50.00 from the treasury to the family. Sandra Stock seconded the motion. Motion carried.

The tour organized by Sharon Venski of the Greater Milwaukee Model T Ford Club to Union Grove was cancelled because of the bad weather on October 24. The tour will be rescheduled for 2011.

#### New Business:

Members indicated the desire for a club Christmas party to be held in January, 2011. President Rodell asked Diane Scheid to reserve a location for the party. Sandra Stock volunteered to bake hams for the party. Other members are asked to bring a potluck dish. Jim Rodell, Jr. moved that the club treasury be used to pay for expenses such as facilities rental, hams, and beverages. Jim Hess seconded the motion. Motion carried.

The club will not have a booth at the Model A club winter swap meet to be held February 27. .

Carol Gumbinger expressed her desire to organize a multi-day regional tour and shared her tentative plans to host the tour in August, 2011, headquartered at Cedar Valley Center northwest of West Bend. Jim Rodell, Jr. moved to approve her tentative plans, giving her the endorsement of the Dairyland Tin Lizzies. Kevin Brusco seconded the motion. Motion carried. Keith Gumbinger will begin promotion of the event after itinerary and fees are determined.

The spring business meeting is scheduled for April 10, 2011 at Aiden O'Reilley's pub and restaurant in Allenton.

Tin Lizzie University was discussed. One session of Tin Lizzie University will be held in January at Vrana Frame and Body Shop in West Bend. Keith Gumbinger will coordinate the event. Kevin Brusco will do a demonstration on restoring the transmission cover. Gregg Zangl will also do a demonstration.

Another Tin Lizzie University will be held at Rich Edler's shop at a later date, with lunch provided by Rich and family. Kevin Brusco mentioned that he will do a presentation at the winter workshop of the Sunflower State Crankers in Hutchinson, KS on January 22, 2011. It was suggested that he would do the same presentation at our club's Tin Lizzie University.

Pete Humphrey announced that he and Shelly are interested in organizing a three- day overnight tour for July 4 weekend.

Jim Hess reported on the restoration progress of his 1923 roadster.

Jim Rodell, Jr. announced that he and Colleen plan to organize a one- day tour for 2011.

Keith Gumbinger told the club about the display at the Kenosha History Museum featuring 1960's cars.

Jim Hess told the club about his fifth round trip to Hershey, PA with his modern Ford.

Jim Hess moved to adjourn the meeting. Rod Prinsen seconded the motion. Meeting adjourned at 3:47 p.m.

Respectfully submitted,

James Rodell, Jr.  
Secretary, Dairyland Tin Lizzies





## ESCAPE TO WISCONSIN TOUR

**AUGUST 1 – 6, 2011** West Bend, Wisconsin. The Dairyland Tin Lizzies Will host an "Escape to Wisconsin 2011" tour. The tour will be based at the Cedar Valley Conference Center just outside of West Bend, WI. The Tour will begin on Monday, August 1st with registration, an "on your own" local tour, and dinner; and conclude with breakfast on Saturday, August 6th. This will be a "hub tour", beginning and ending each day at Cedar Valley. All 5 breakfasts and 5 dinners will be in the Cedar Valley dining room and will be included in the tour package. All admissions wine and cheese party, 3 catered lunches, coffee breaks and snacks. Places we plan to go to include the Experimental Aircraft Association Air Venture Museum, the largest farm tractor collection in the USA, Road America race track in Elkhart Lake, The Wade House and the Kohler Design Center in Kohler, and optional visit to Specialty Motor Cams. (The machine shop where the Stipe Camshafts are made and meet Bill Stipe.) More info is available on our web site.

<http://clubs.hemmings.com/dairylandtinlizzies>

For questions or more information email Keith & Carol Gumbinger at [tinlizzielady@gmail.com](mailto:tinlizzielady@gmail.com) or call us at 262-552-7576 or cell# 262-909-0557.

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[info@classtique.info](mailto:info@classtique.info)



**Thank you for a wonderful 2010!**

Please check our web site for clips and pictures

Of time spent with various clubs and  
Ford enthusiasts this past year.

[www.classtique.info](http://www.classtique.info)

***10% year-end discount***

*Call today for ordering information and samples*

***Sale ends 1/11/11***

*(Discount applies to our interior and top kits)*

**We look forward to the following events:**

2011~ March 17th & 18th Pre-War Swap Meet ~ Chickasha, OK  
(Will demonstrate Model T installation)

2012 ~June 21 & 22 Model A Ford Club of America National Convention ~  
Marquette, MI

(Invited by Superior A's Model A Ford Club to conduct an upholstery workshop  
Project: 1929 Tudor)





## APPLICATION FOR ESCAPE TO WISCONSIN TOUR 2011

*August 1 to 6, 2011*

NAME

Driver \_\_\_\_\_

Phone (Home) \_\_\_\_\_

Address \_\_\_\_\_

(Work) \_\_\_\_\_

(cell) \_\_\_\_\_

Passenger(s) \_\_\_\_\_

E-mail \_\_\_\_\_

**Year & body style** \_\_\_\_\_

### **Insurance coverage on Model T**

**Company** \_\_\_\_\_

**MTFCA Membership #** \_\_\_\_\_

**Policy #** \_\_\_\_\_

**Tour Cost: \$485 per person double occupancy, \$510 single occupancy.**

The tour package includes lodging at the Cedar Valley Center, Monday, Tuesday, Wednesday, Thursday, and Friday night, wine and cheese reception Monday, all activities and admissions, 5 breakfasts, 3 lunches, 5 dinners, snacks and coffee breaks. (*Cedar Valley Center has the right to increase its rates before this tour. Any rate increase may be passed on to tour participants*)

**Non Lodger--\$200/person ( includes all of the above except for lodging)**

**Log House----\$375/person (includes lodging in log house plus all of the above—only room for 4 couples---1<sup>st</sup> come/1<sup>st</sup> served)**

**Make check payable to** Dairyland Tin Lizzies

**Mail check to**  
Pete Humphrey  
3660 Lakefield Dr.  
West Bend, WI 53095

(262-677-1051 [carsntravel@hotmail.com](mailto:carsntravel@hotmail.com) )

Payment must be in US \$. No credit card payments. **Reservation deadline is June 1, 2011**

Questions? Call Keith or Carol Gumbinger 262-552-7576 or email to [tinlizzielady@gmail.com](mailto:tinlizzielady@gmail.com)

**Dairyland Tin Lizzies  
Events Schedule  
2011**

- January 8** Tin Lizzie University I at Vrana Body Shop  
1405 N. Main Street, West Bend, WI  
1:00 to 5:00 pm
- January 16** Annual Christmas Party at Municipal Annex Building  
1308 Fond Du Lac Avenue (Hwy45)  
Kewaskum, WI 53040 12noon to 5 Dinner at 1:00
- March 5** Tin Lizzie University II  
Rich Edler and Rod Prinsen Model T & A Shop  
W4502 Clear View Road (1 mile east of Hwy 57), Waldo
- April 10** Spring Business/Election Meeting  
Allenton, WI
- May 28, 29, & 30** Destination Door 2011
- June 11** Day tour, details to be announced
- July 2, 3, & 4** Green Bay tour to Lambeau Field Tour
- July 27 & 28** EAA at Oshkosh  
Hosted by Kevin Brusio
- August 1-6** Escape to Wisconsin 2011

**Let's have a good turnout at the above listed events**