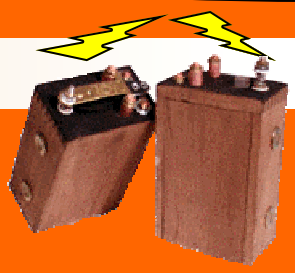
May 2016 Volume 15 Issue 3

DAIRYLAND TIN LIZZIES

The Buzz....



May 2016

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Ramblings from the Running Board

For those of you who haven't heard we have a new First Lady!!
I guess that makes me the President!! Thanks for voting for me, and laughing at the joke that got me this position!
As President, I will keep the Club moving forward, as most of the big activities are planned, I'm hoping to plan a few little excursions. Let's have a fun touring season! And remember- keep the rubber side down and the shiny side up!!

Sincerely,

Gregg Zangl

Upcoming Events

(Save these Dates)

February 28
Greater Milwaukee Area (Indoor)
Winter Automotive Swap Meet
When: 8AM – 2PM
Where: Washington County Fair Park

April 10
Spring Business Meeting
When: 2:00 PM
Where: Aidan O'Reilly's Pub - Allenton. WI

May 28-30
Destination Door County Tour
Details to follow

June 1-4
MTFCA --- Home Coming
Where: Richmond Indiana

June 4
Yellowstone Trail Tour
Jackson to Fond du Lac to West Bend

June 19
Wings & Wheels Hosted by Jack & Barb Leonhardt
When: 10:00 AM
Where: Sheboygan County Airport on Cty O

June 25
Model T University &
Ladies Day Hosted by Barb Leonhardt
When: 9AM- ???
Where: Rich Edler's garage

July 2-4
Green Bay Tour

July 25-29
EAA Air Venture
Details to follow

August 13
Horicon Marsh Tour
Details to follow

The Dairyland Tin Lizzies
MODEL T UNIVERSITY
June 25, 2016

Place: Rich Edler's Garage
W 4502 Clear View Road
Waldo Wisconsin

Time: 9:00 AM to ??:?? PM

Topics and Presenters:

- Various

The Dairyland Tin Lizzies have invited the Greater Milwaukee Club to this University. Rich always puts on an excellent feed. Barb Leonhardt announced that she will lead a "Girls' Day" on June 25 during Tin Lizzie University.

NEW Dairy Land Tin Lizzies --- Club Officers

President: Gregg Zangl
VP: Kevin Bruso
Secretary: Jim Rodell Jr.
Treasurer: Shawn Gerrits
Webmaster: Carol Gumbinger
Newsletter: Mike Zahorik

John R. Battell
April 26,1948 -- March 29, 2016

of Theresa, WI, entered into his Eternal Home on March 29, 2016 at the age of 67 years. He was born in Milwaukee on April 26, 1948 to Louis Blythe and May (Nitz) Battell.

John was a member of the Dairyland Tin Lizzies and a one time member of the Greater Milwaukee Model T Ford Club.

The Fourth of July Tour

West Bend to Green Bay
July 2nd, 3rd and 4th, 2016

DAIRYLAND TIN LIZZIES

Mark your calendars and make your reservations for our 3-day 2-night Fourth of July Tour to Green Bay. We will start from West Bend on Saturday July 2nd and tour along on the West side of Lake Winnebago on some great Model T roads and 3 of Wisconsin's "Rustic Roads".

Arriving in Green Bay in the late afternoon, we will stay at the Bay Motel. All rooms are 1st floor with parking right outside your door. Bring a lawn chair, a cooler & a snack or appetizer to share as we relax in the park in the center of the courtyard.

Our planned destinations for Sunday include the newly renovated Green Bay Packers Hall of Fame Museum and the newly opened Automobile Gallery by William "Red" Lewis. We may also visit Cook's Corner: The Nation's Largest Kitchen Store. On Monday we will tour back to West Bend along the East side of Lake Winnebago.

Our rates for this weekend:
(Tax included)

Bay MOTEL
SINCE 1958

Single Room – one bed (queen or king) per night
1 Person $50.60
2 People $56.93

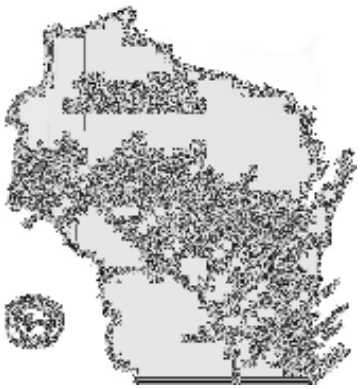
Room with 2 Full beds per night
2 People $64.17
3 People $70.38
4 People $76.59

Room with 2 Queen beds and a Pull out Sofa per night
2 People $71.30
3 People $77.63
4 People $83.84

Reservations call 1-888-775-7590
www.baymotelgreenbay.com

Say: "I'm with the Dairyland Tin Lizzies Model T Club"

More tour details still to come.
Join us for a fun holiday weekend!



Dairyland Tin Lizzies
Yellowstone Trail Tour
June 4, 2016

On Saturday, June 4, the Dairyland Tin Lizzies chapter of Model T Ford Club of America will travel a 40 mile section of the Yellowstone Trail from Gumm's Corners, just south of Jackson, to Fond du Lac. We will return via a different route. Ice cream stops are planned along the way, but **bring a picnic lunch**, just as travelers might have done during the era of early auto tourism. (An opportunity to use your manifold cooker, if you have one. There is a concession stand at the park if you forget your lunch.) What is the Yellowstone Trail? It is a historic automobile route established in 1912 connecting Plymouth Rock, Massachusetts to Puget Sound, Washington, directing travelers to Yellowstone National Park. Yellowstone Trail passes through Wisconsin, entering the southeast at Kenosha and exiting the northwest at Hudson. While traveling our section of the trail, we will see many remnants of the early days of automobile touring.

We will begin our tour at Lamm's Gardens, 2708 Sherman Road, Jackson, 1 mile south of Hwy. 60 and ½ mile east of Hwy. P. There is parking for tow vehicles and trailers. **Arrive at 8:00 a.m.** for a walking tour of the property led by Mr. John Lamm, and a drivers meeting . We will also be accompanied on our tour by Mr. Mark Mowbray, executive director of the Yellowstone Trail Association. Our driving tour will begin promptly at 9:00 a.m. by crossing Cedar Creek over two historic iron bridges. The Yellowstone Trail will take us to the community of Theresa. We will tour the home of early Wisconsin pioneer Solomon Juneau (admission on your own), and be able to purchase good things to eat at Widmer's Cheese Cellars, and Confections For Any Occasions by Joel (ice cream). From Theresa, we will travel to Lakeside Park in Fond du Lac, where we will eat our lunches, win door prizes, and have time to enjoy the amenities of the park such as the observation deck of the lighthouse and the park train ride. On our return trip, we will stop at Honey Grove ice cream store, returning to the starting point about 4 pm. Plan to attend this tour with your Model T, and have fun while being immersed in history! All Model T Fords are welcome!

RSVP is appreciated but not required.

Jim and Colleen Rodell
262-629-9734

Dairyland Tin Lizzies
Board Meeting Minutes

Sunday April 10, 2016
2:00 — 3:30 CDT

Website:
http://clubs.hemmings.com/dairylandtinlizzies/

Call to Order:

The spring meeting of the Dairyland Tin Lizzies was called to order at 2:06 p.m. by President Peter Humphrey on Sunday, April 10 at Aidan O'Reilly's Pub & Grill in Allenton, Wisconsin.

Members present:

John & Carol Brodtke	Adam & Chris Doleshal	John Fischer
Kevin Bruso	Shawn Gerrits	DeWayne Fritz
Diane Scheid	Paul & Debbi Wilcox	Pete & Shelly Humphrey
Ken Lefeber	Jack & Barb Leonhardt	Jeffrey Pagels
Gary & Chad Prost	Denis & Melodie Pulvermacher	Michael Reinl
Jim Rodell, Sr.	Jim, Jr. & Colleen Rodell & Ethan	Sandra Stock
Joe Vrana	Jim Wright	Gregg & Pam Zangl
Dan Helgren	Duane & Nita Nicholson	Bob Wirth

April Meeting Minutes:

President Humphrey welcomed new member John Fischer. He also introduced guest speaker Mark Mowbray of the Yellowstone Trail Association

Gary Prost moved to accept the minutes of the November 15, 2015 meeting as published in the January, 2016 issue of The Buzz. Jack Leonhardt seconded the motion. Motion carried.

Treasurer Duane Nicholson distributed copies of a treasurer's report showing income and expenses from November 6, 2014 to April 10, 2016, with a balance of $449.37. Carol Brodtke moved to accept the Treasurer's Report. Shelly Humphrey seconded the motion. Motion carried.

Vice-President Jim Hess was not present to give a report.

Newsletter editor Mike Zahorik was not present to give a report. President Pete Humphrey reported that Mike has written the last two issues of The Buzz, and Pete has taken care of printing and distributing the mailed copies. Jack Leonhardt recognized Shelly Humphrey for her term as newsletter editor, and members showed their appreciation with applause.

Webmaster Carol Gumbinger was not present.

Old Business:

President Pete Humphrey reported on the Christmas party held January 2 at Aidan O'Reilly's. A great meal was accompanied by a lively white elephant gift exchange.

Kevin Bruso reported on Tin Lizzie University held at Vrana Frame & Body Shop on January 16. Kevin demonstrated use of a KR Wilson pan jig, Tod Wirth and Dave Hjortnaes demonstrated an electronically cranked coil tester. DeWayne Fritz demonstrated engine assembly.

President Humphrey announced that Model T Ford restoration videos are available on loan from club librarian Jack Leonhardt, and Treasurer Duane Nicholson has Dairyland Tin Lizzies windshield decals for sale. Club apparel can be ordered by contacting Dan Schultz.

New Business:

Gary Prost reported that his son-in-law's request for Model T's to visit West Side Christian School in Middleton has been moved from early April to mid May.

Diane Scheid reported that she and DeWayne are working with Dan & Phyllis Schultz to organize "Destination Door County 2016" May 28-30. The tour will depart from the Kohler generator plant on Saturday morning.

President Pete Humphrey announced that the Model T Ford Club of America Homecoming will be held June 1-4 in Richmond, Indiana.

Jim Rodell, Jr. announced that he and Colleen are hosting the Yellowstone Trail Tour on June 4, and gave details of his plans. Jim turned the floor over to Mark Mowbray, Executive Director of the Yellowstone Trail Association, who will be joining us on our tour June 4. Mark gave an interesting presentation on the Yellowstone Trail and the Yellowstone Trail Association, followed by a ½ hour video presentation, which was added to our club library.

Jack and Barbara Leonhardt will again be hosting refreshments in their hangar at Sheboygan County Airport during "Wings and Wheels" on Father's Day, June 19 from 7 a.m. to 4 p.m.

Pete & Shelly Humphrey detailed plans for the Fourth of July Tour they have planned from West Bend to Green Bay and back July 2-4.

Kevin Bruso announced that our club provided Model T rides for the last eight years at the EAA Fly-In as guests of the Ford Motor Company. As of the meeting date, the Dairyland Tin Lizzies did not have a commitment requesting us to participate at the Fly-In in 2016, but Kevin was pretty sure we would be asked to participate. The EAA Fly-In is scheduled for July 25-July 31, 2016.

A tour around the Horicon Marsh being planned by Carol Gumbinger is scheduled for August 13. Carol was not at the meeting, but Jim Rodell, Jr. shared the plans he knew of about the tour.

Bob Wirth announced that the Richfield Historical Society will not be holding a Vintage Baseball Game and Car Show in 2016.

Dan Helgren announced that the Waukegan, Illinois chapter of HCCA will be hosting a tour of 1941 and older cars in Kenosha and Racine counties on Sunday, October 2.

Duane and Nita Nicholson are hosting a Memorial Day event in Rochester, Wisconsin, including a parade and tour to Burlington for ice cream. Arrive between 9 and 10 a.m. at Duane & Nita's home.

At the request of DeWayne Fritz, Saturday, June 25 was chosen as the date for a Tin Lizzie University workshop at Rich Edler's garage near Waldo.

President Pete Humphrey announced that annual dues for the Dairyland Tin Lizzies remain at $10.00 per family, and are collected by Treasurer Duane Nicholson.

Jeffrey Pagels announced that he crafts pocket-sized crosses from various types of wood, and is giving them away to those who are interested.

Mark Mowbray announced that the former Catholic church and school in Nenno is being used as the location for a photographer specializing in "automotive lifestyles".

President Humphrey passed along information he received from Frank Crawford of Crawford Manufacturing of Cheboygan, Michigan about their business of restoring wheel hubs.

An election of officers was held. Jim Rodell, Jr. nominated Gregg Zangl for president. Duane Nicholson seconded the motion. Gregg was unopposed.

Shelly Humphrey nominated Kevin Bruso for vice-president. Duane Nicholson seconded the motion. Kevin was unopposed.

Jim Rodell, Jr. volunteered to continue as secretary. Jim was unopposed.

Shawn Gerrits volunteered to become treasurer. Shawn was unopposed.

Our fall business meeting will be held 2 p.m. on November 13 at Aidan O'Reilley's Pub & Grill in Allenton, Wisconsin.

Barb Leonhardt announced that she will lead a "Girls' Day" on June 25 during Tin Lizzie University.

Jim Wright moved to adjourn the meeting. Melodie Pulvermacher seconded the motion. The meeting was adjourned at 3:45 p.m.

Respectfully submitted,

Jim Rodell, Jr.
Secretary, Dairyland Tin Lizzies

TT Truck Tour – Just for Fun

Sunday, May 15, 2016

Gregg and Pam Zangl organized this kind of impromptu, short notice tour. It was planned for TT Trucks, but of course, all Model T's were invited. It was a cool day but sunny. We were mostly all bundled up and wearing gloves. Yes, it was that brisk!!!

We met at Zangl's home at 10:00 am and were welcomed by Pam with coffee, juice and donuts. Yum! Since this is a TT tour, the TT's went first with the T's following.

There were 5 TT's and 4 T's on the tour as follows:

Gregg and Pam Zangl, '24 TT C Cab with Stake Bed
Keith and Carol Gumbinger, '25 TT C Cab with Express Box
Jim Wright, '26 TT Closed Cab with Stake Bed
Jack and Barb Leonhardt , '26 TT Closed Cab with Stake Bed
Gregg's friend Ty, '26 TT Closed Cab with Stake Bed
Jim Rodell Sr., '27 T Touring
Joe Vrana, '26 T Open Delivery
Paul Wilcox, '20 Depot Hack
Rich Edler & Rod Prinsen, '26 T Roadster

In addition to these participants, we had some guests along also: Pam's friend Vicki, and Paul Wilcox's friend Zack Peterson and |Zack's son Ryland.

We began the tour with our first stop at Groth's Gardens. Where Ford (Gregg and Pam's Son) works. We were amazed at the flowers, plants and other things they have there.

Continuing on, after awhile we stopped at La Cabana, a colorful Mexican restaurant that serves both Mexican and American food. We all enjoyed a leisurely and enjoyable lunch. After lunch we went on for quite awhile and then stopped at another lawn, garden and plant place. It was about time too as many of us needed to take (ahem) a necessary break. The name of this place escapes me, but there were lots of people there. We parked in an open area toward the back, and we had to drive through a long winding driveway to get there. That meant that many of the customers saw us and came over to check out our cars and trucks. It was fun visiting with all those people.

It was still quite cool (think upper 40's) so we needed a warm up. Can you believe this, we stopped at an *ice cream place* to warm up. That's right! Roberts Ice Cream, and the ice cream was good too. Upon leaving the ice cream place, the sun was shining brightly and the temperature had warmed up considerably….it was actually getting warm out, and about time too.

We drove a few more miles and were soon back at Gregg amd Pam's place. All the TT's and T's ran really good, except for Rich Edler's '26 Roadster, ya, the one with the newly rebuilt engine. First he had coil and spark plug problems, but Gregg fixed that with 2 good coils and a spark plug restoration job on the side of the road. That helped a lot, but the car still didn't run right. Gregg suspected the carburetor, so when we got back to Gregg and Pam's place, Gregg got into the carb. Do you get the impression that Gregg can fix just about anything? You better believe it!

So, another tour was over. We drove about 30 to 40 miles and a good time was had by all. Plus we met some new people and we have a couple of possible new club members.

A big thank you to Gregg and Pam or organizing this tour. J

Submitted by *Keith Gumbinger*

Sandy Graham and Jim Hess

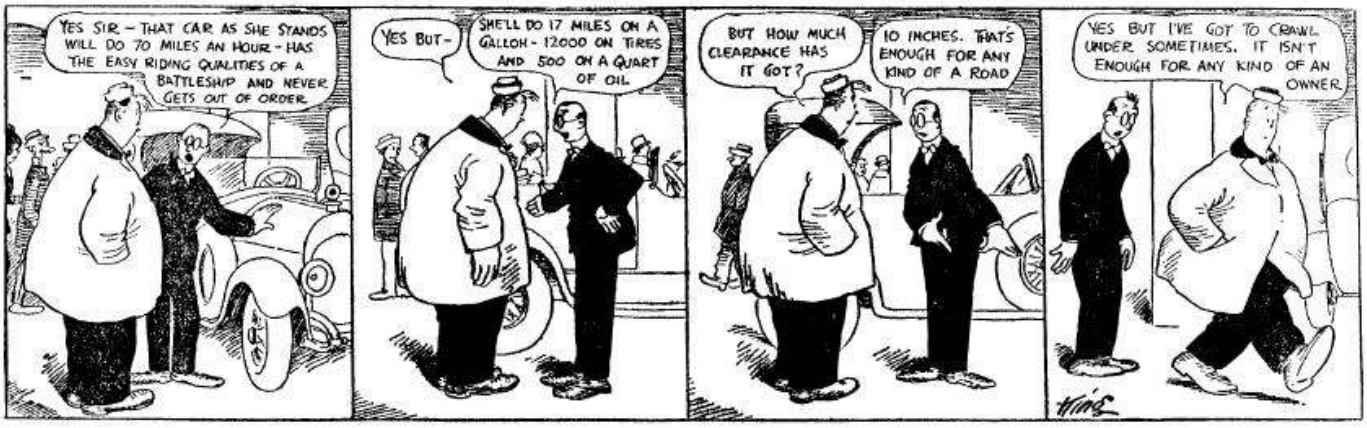
April 30, 2016

The church was full from family members of both the bride and groom, plus lots of friends. The new Mr. and Mrs. are now on their honeymoon, driving in their 1930 Ford Model A Tudor to destinations in Southern Michigan and Northern Indiana. The wedding was wonderful and we wish them many years of a happy marriage together.

Please wish Keith and Carol Gumbinger a happy 50th wedding anniversary.

Gasoline Alley

February 3, 1921



Ford Motor Company has invited the Dairyland Tin Lizzies to once again be part of their presence at EAA's Air Venture Oshkosh 2016. This year's dates are Monday July 25th through Friday July 29th. At this time, everything looks to be the same as last year. You are invited to participate as much or as little as you are able to. Please sign up with me as soon as possible and contact me directly with any questions or concerns. The cut-off date for signing up will be approximately July 5th. More information will be posted soon!

Thanks, Kevin Bruso

May 2016 Volume 15 Issue 3

I Did it—So can You

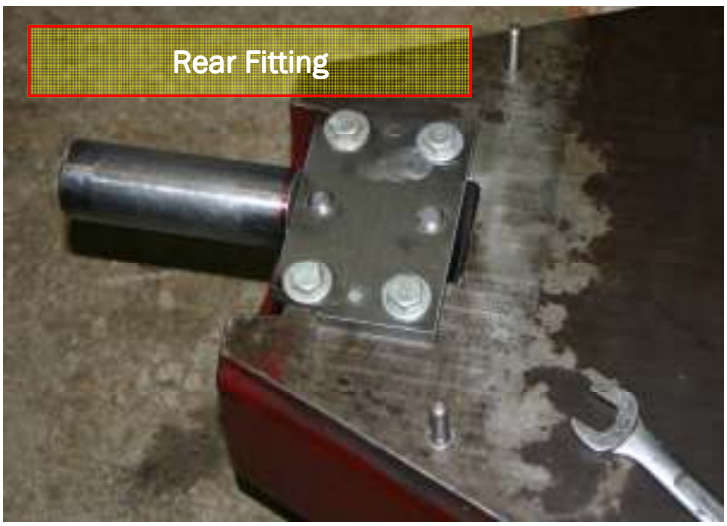
KR Wilson Crankcase JIG

I can't take full credit for this, I had some help from the past January Model T University and Jim Rodell Sr. with his KR Wilson crankcase table. Last year on the way home from the Michigan Model T Jamboree, I thought I heard some extra knocking in my engine. So, I decided that over the winter I'd open up the engine check the bearing etal. Well.... while I had the crankcase pan off, I thought it would be a good time to see if the pan was not twisted or bent. So, I call Jim Rodell Sr. and he graciously brought over his KR Wilson carnkcase jig to my garage. Jim & I spent a few hours checking and straightening out my pan. Jim brought his jig, but unfortunately forget to load up the tables legs, so we improvised and used some 2x4 lumber to raise the table off the front. The jig has pins to locate each bolt hole, a hole to spot the front crank hole, fittings to locate the side arm holes and a fixture to locate the rear ball cap flange. We laid the table on my garage floor and supported it with 2x4's. This table is heavy! The back fitting was bolted on and the pan pins were inserted. The first time my oil pan was placed on the jig, it fit quite well. All the pan bolt holes easily slid over the pins and the arm hole matched well. We did notice a slight bow in the pan from front to back, the back fitting would not fit into the ball cap, but was only off by about 1/8". The front crank hole was also slightly off.

KR Wilson Crankcase JIG

Adjusting Oil Pan

Then using a thin bladed putty knife, we slipped it between the pan and the jig. This told us where the bow was. We found that the hogshead sump was rather flat and would fit solidly against the jig, while the front seemed to be slightly bowed up, maybe 1/8". So we first clamped the rear of the



Rear Fitting

Checking with a Flat Putty Knife

Working out the twist

pan to the jig and then placed a length of 1/4x3 inch steel just ahead of the hogshead

Preparing to bend

sump and pounded the front of the pan to slightly bend the pan in a flattening direction. A few strikes and the pan laid flat. As we worked the pan, we noticed a slight twist toward the front, this turned out to be dimpled bolt holes. A little hammer and dolly work flatten out these holes. We still had some twist and used a small block on one side of the front of the pan and then struck the other side. This seemed to straighten out the twist. The pan now seemed to be as straight as we could get it. There were a few spots were the putty knife would pass, but we thought this was OK. The putty knife was 0.050" thick. So, we rechecked all the fitting points. The arm holes lined right up, the front pin slid right in, the rear ball cap fitting slid in, so we deeded the job done. I also checked the pan's fit into the frame and was happy to find it fit very well.

A Good fit all around